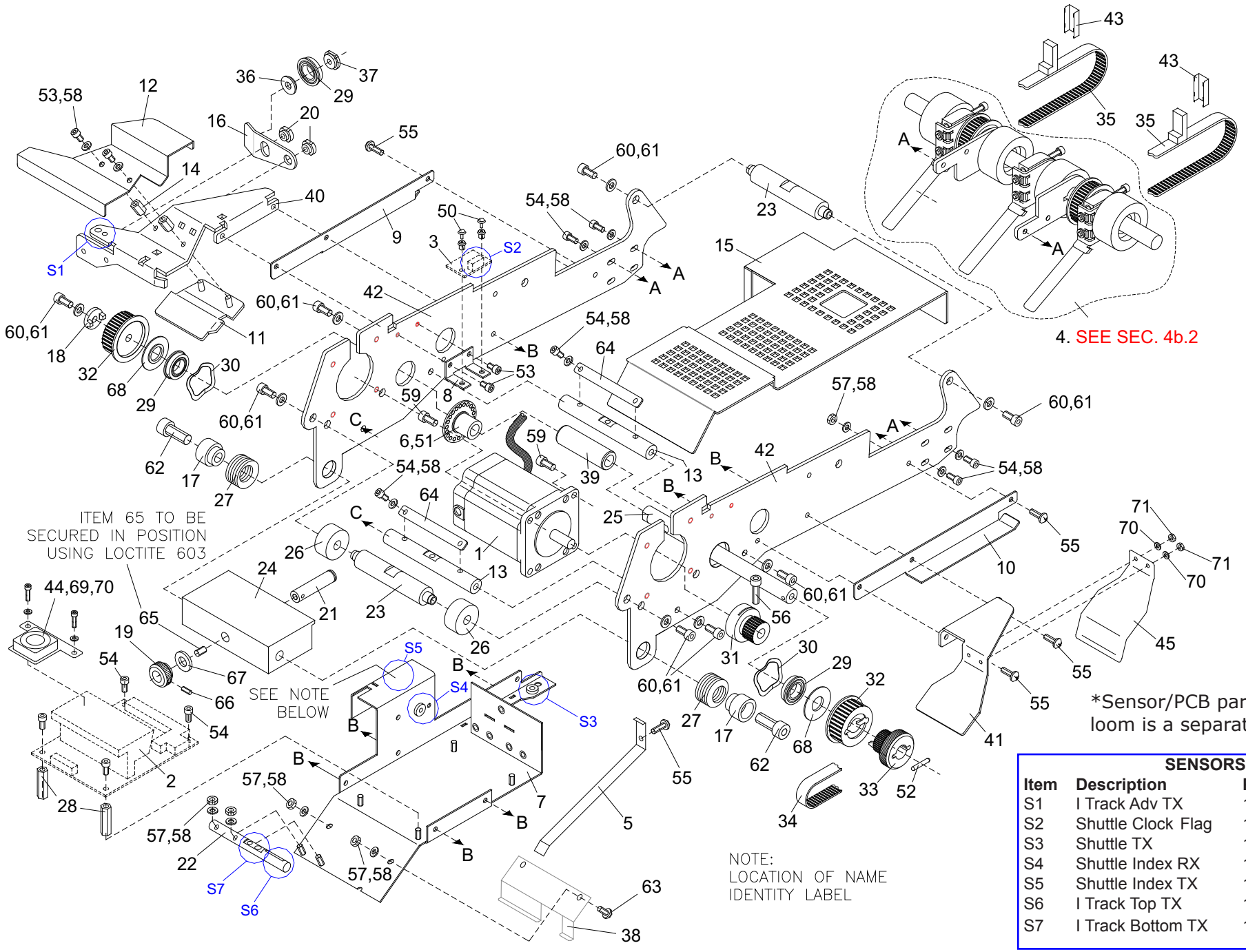

4. SEE SEC. 4b.2
ITEM 65 TO BE SECURED IN POSITION USING LOCTITE 603
SEE NOTE BELOW
NOTE: LOCATION OF NAME IDENTITY LABEL
*Sensor/PCB part no. shown - loom is a separate item.

SENSORS			
Item	**Description**	**Part No.**	**Ref.**
S1	I Track Adv TX	182-443	5.35
S2	Shuttle Clock Flag	180-746*	5.35
S3	Shuttle TX	182-440	5.35
S4	Shuttle Index RX	182-439	5.35
S5	Shuttle Index TX	182-440	5.35
S6	I Track Top TX	182-440	5.35
S7	I Track Bottom TX	182-440	5.35

4b.1 - Shuttle Assy A2-1096-A

4b.1 - Shuttle Assy A2-1096-A

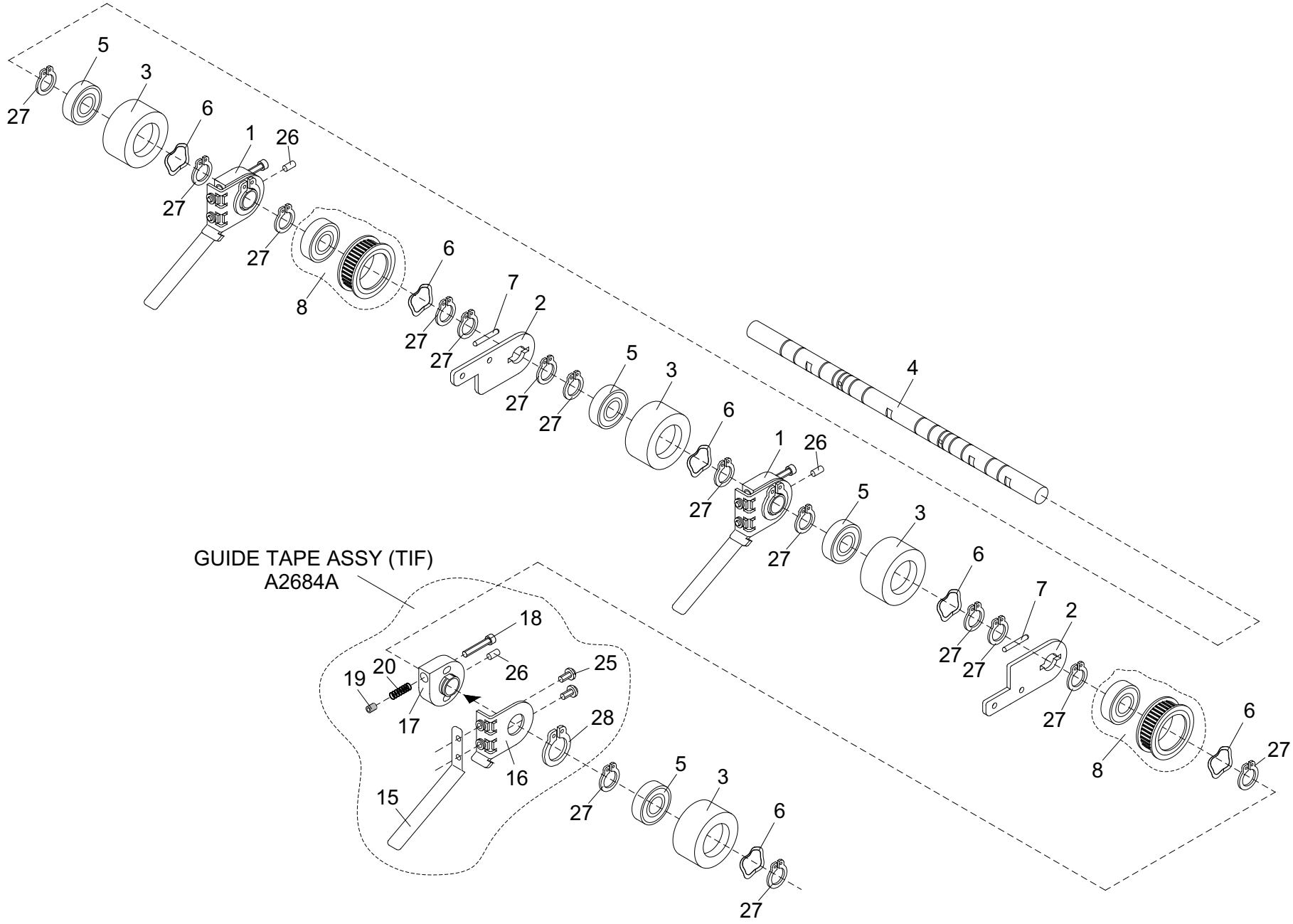
Item	Description	Part No.	Qty.
1	MTR. STEP 3 STK S/S WIRED	181-0820	1
2	PCB ASSY A5 STEPPER	180-675	1
3	PCB ASSY DISC SENSOR	180-746	1
4	IDLER SHAFT ASSY (TIF)	A2656A	1
5	DOCUMENT SPRIING	B0201A	1
6	HUB & DISC ASSY SHUTTLE	B4428A	1
7	SHUTTLE BRACKET HS	B9155P	1
8	SENSOR BRACKET	B7204P	1
9	SKI BRACKET RH	B7213P	1
10	SKI BRACKET LH	B7214P	1
11	SHUTTLE GUIDE LH	B9339P	1
12	SENSOR COVER SHUTTLE	B9340P	1
13	SHUTTLE SPACER	C4506A	2
14	SPACER M4 x 10	E0333A	2
15	SHUTTLE COVER	R2911P	1
16	SHORT FORM GUIDE	B8432P	1
17	KICKER SPIGOT	C2811A	2
18	DOG WASHER	C2865A	1
19	LOCK KNOB	C2867A	1
20	PIVOT	C2941A	2
21	MOUNTING POST	C3406A	1
22	SENSOR BAR TOP A	C4255A	1
23	KICKER SPACER	C4258A	2
24	PIVOT BLOCK B	C6310E	1
25	SHAFT DRIVE SHUTTLE	C9760A	1
26	EJECT ROLLER	D0001A	2
27	SPRING DISC 15mm	E0006A	16
28	SPACER M4 x 25 HEX	E0389A	4
29	BEARING FLANGED 12x21x5	E1087A	3
30	WASHER PL WAVED 0.86”DIA	E4051A	2
31	PULLEY STS 30T S2M	F1294P	1
32	PULLEY T5 22T (DRIVE)	F1295A	2
33	PULLEY STS 30T S2M	F1298E	1
34	BELT STS 90T 100-S2M-180	F5078A	1
35	2 PAWL BELT T5 132T PAIR	F5161A	1
36	BEARING LOCATOR	P2176A	1
37	BEARING LOCK	P2177A	1
38	SHUTTLE TAPE	G6178A	1
39	LOCK SPACER (65.6)	C4497A	1
40	OVERGUIDE 1 HS	R2912P	1
41	OVERGUIDE 2 HS	B2-2451-P*	1
42	SHUTTLE CHASSIS HS	R2914P	2
43	PAWL PLATE (2)	B0-0219-A	4
44	WIRED 5V FAN	181-1580	1
45	RH SHUTTLE GUIDE TAPE	G6-0263-A*	1

*For spares order A3-0474-A

Fixings

50	PLASTIC RIVETS	169-145	A/R
51	M3 x 6mm GRUB SCREW	E2521A	A/R
52	M3 x 16mm CIRPIN	E5052A	A/R
53	M4x 6mm CAP HD SCREW	E0333A	2
54	M4 x 8mm CAP HD SCREW	E2509A	A/R
55	M4 x 12mm POZI PAN HD SCREW	E2581A	A/R
56	M4 x 14mm CAP HD SCREW	E2531A	A/R
57	M4 FULL NUT	E3502A	A/R
58	M4 WASHER	E4011A	A/R
59	M5 x 8mm CAP HD SCREW	E2751A	A/R
60	M5 x 10mm CAP HD SCREW	E2516A	A/R
61	M5 WASHER	E4012A	A/R
62	M8 x 20mm CAP HD SCREW	E2582A	A/R
63	M4 x 8mm POZI PAN HD SCREW T/T	E2701A	A/R
64	RIBBON CLAMP	G6146A	2
65	M6 x 8 GRUB SCREW	E2648A	A/R
66	M4x 8 GRUB SCREW	E2520A	A/R
67	3/8” WASHER	E4014A	A/R
68	GEAR WASHER	P2494A	2
69	M3 x 10mm CAP HD SCREW	E2500A	A/R
70	M3 WASHER	E4009A	A/R
71	M3 FULL NUT	E3500A	A/R

NOTE: Retro Kit - C9001A Replacement - A0452A comprises the following ITEMS 6, 25, 39



4b.2 - (TIF) Idler Shaft Assy A2656A

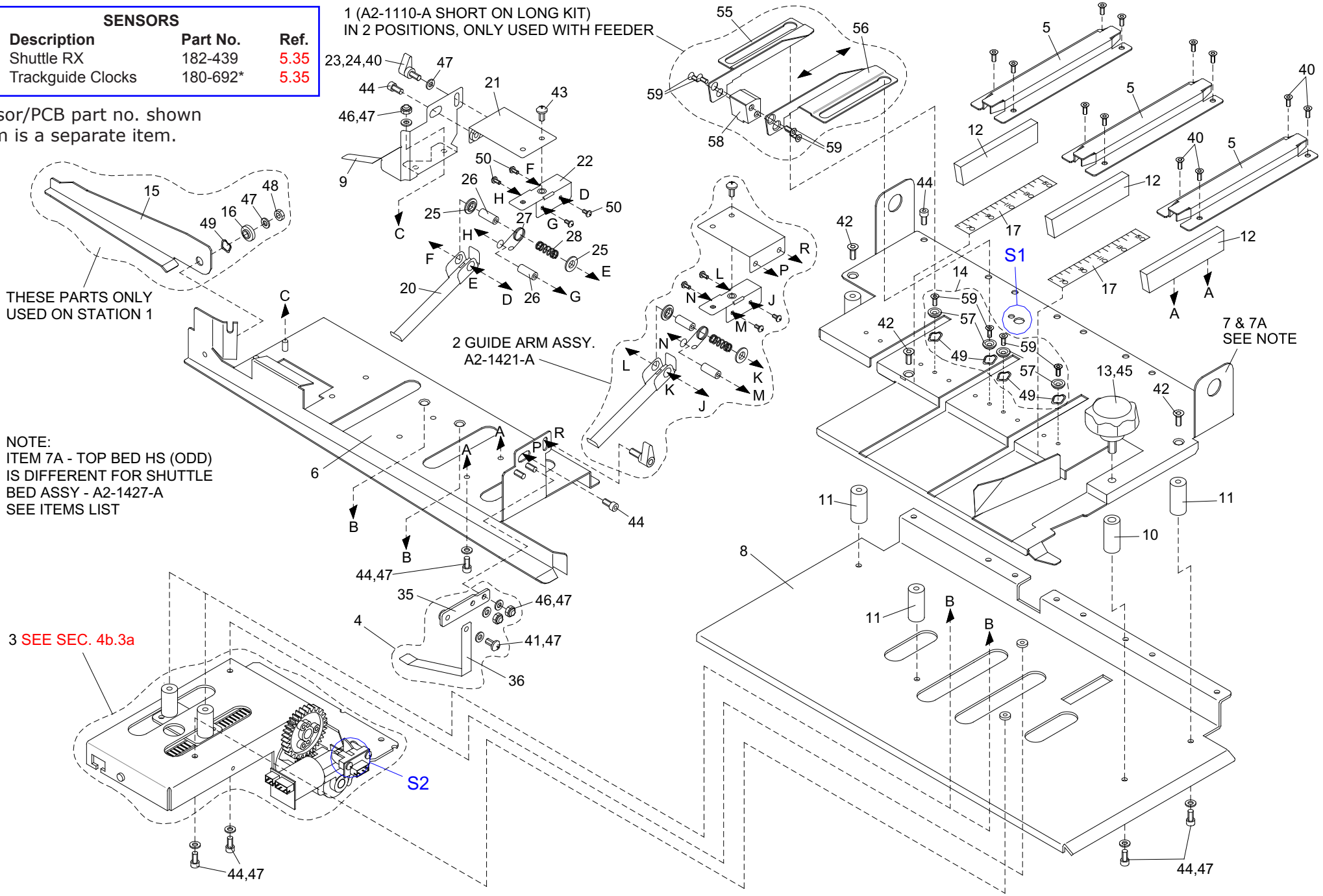
4b.2 - (TIF) Idler Shaft Assy A2656A

Item	Description	Part No.	Qty.
1	TIF GUIDE TAPE ASSY	A2684A	3
2	TENSIONER TRACK IF	B8445P	2
3	PRESSURE ROLLER	C2704E	4
4	SHAFT IDLER	C9000A	1
5	BEARING BALL 12mm	E1054A	4
6	WASHER PL WAVED 13mm DIA	E4052A	6
7	PIN DOWEL 3 DIA x 18LG	E5098A	2
8	PULLEY ASSEMBLY	F0-0065-A	2
	TIF GUIDE TAPE ASSY	**A2684A**	**x1**
15	COLLATE GUIDE TAPE	B0126A	1
16	TIF GUIDE TAPE HOLDER	B8469A	1
17	DISC HUB	C2923P	1
18	SCREW M4 SKT CAP HDX16	E2524A	1
19	SCREW M8 SOCKET SETx8	E2766A	1
20	SPRING VANE	G1172A	1

Item	Description	Part No.	Qty.
	Fixings		
25	M4 x 6mm BUTTON HD SCREW	E2649A	A/R
26	M4 x 8mm GRUB SCREW	E2520A	A/R
27	12mm CIRCLIP	E5019A	A/R
28	15mm CIRCLIP	E5002A	A/R

SENSORS			
Item	**Description**	**Part No.**	**Ref.**
S1	Shuttle RX	182-439	5.35
S2	Trackguide Clocks	180-692*	5.35

*Sensor/PCB part no. shown
- loom is a separate item.



4b.3 - Shuttle Bed Assy A2-1092-A (STD) & A2-1427-A (ODD)

4b.3 - Shuttle Bed Assy A2-1092-A (STD) & A2-1427-A (ODD)

Item	Part No.	Description	Qty.
1	A2-1110-A	SHORT ON LONG KIT	1
2	A2-1421-A	GUIDE ARM ASSY	2
3	A2-1113-A	BACKSTOP MOTOR ASSY	1
4	A2-1122-A	TRACK GUIDE INPUT KIT	1
5	B9149A	RUNNER	3
6	B9152A	SIDE GUIDE HS	1
7	B9153A*	TOP BED HS	1
7A	B2-2202-A*	TOP BED HS (ODD)	1
8	B9154A	BED HS	1
9	B3-1491-A	SHUTTLE BRACKET LH	1
10	C3632A	KNOB POST	1
11	C3633A	BED POST	3
12	C6384A	BED RUNNER	3
13	E0417A	KNOB (GREEN)	1
14	N/R		
15	B3-1138-A	INSERT SIDE GUIDE	1
16	C2942A	SPIGOT	1
17	G3-0498-A	SHORT ON LONG GAUGE	2

A2-1421-A GUIDE ARM ASSY

20	B3-1488-A	GUIDE ARM	1
21	B3-1489-A	GUIDE ARM SUPPORT	1
22	B3-1490-A	GUIDE ARM BRACKET	1
23	C2404A	LOCK SCREW M4	1
24	D1030A	LOCK LEVER (GREEN)	1
25	E0485A	INSULATION SLEEVE	2
26	E0486A	SPACER 6mm x 15mm	2
27	G1216A	SPRING FINGER 0.56mm DIA	1
28	G1032C	COMP. SPRING	1

A2-1110 - A SHORT ON LONG KIT

55	B3-1150-A	SH ON LONG GUIDE LH	2
56	B3-1151-A	SH ON LONG GUIDE RH	2
57	C2-1079-A	SLIDE BUSH	4
58	C6-0426-A	SH ON LONG BLOCK	2
59	E2502A	SCREW M3 CSK SKT HDx8	8

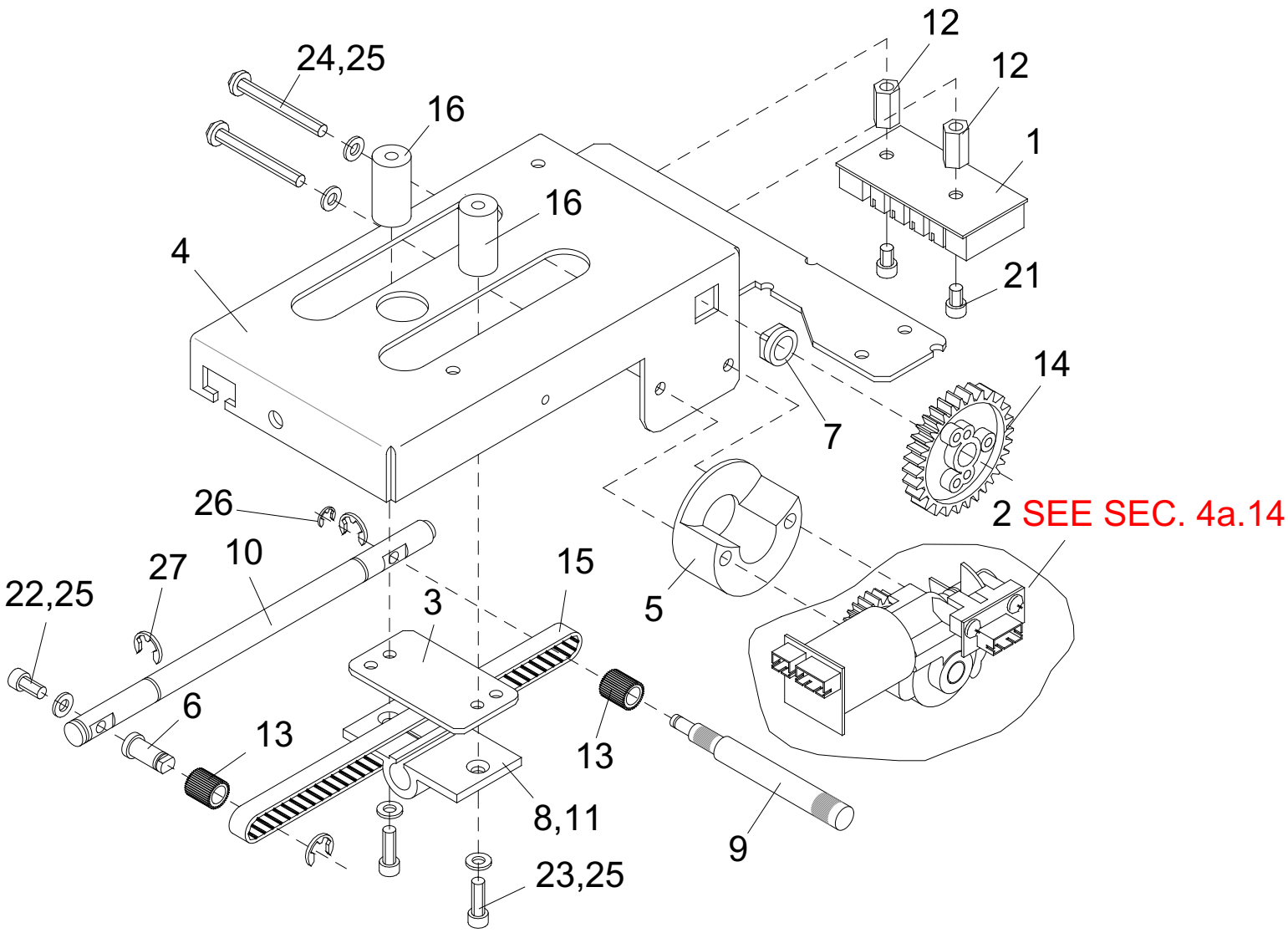
A2-1122-A TRACK GUIDE INPUT KIT

35	B2-1319-A	GUIDE SPRING PLATE	1
36	B0-0210-A	SHUTTLE INPUT SPRING	1

FIXINGS

40	E2502A	SCREW M3 CSK SKT HD x 8	A/R
41	E2538A	SCREW M4 POZI PAN HD x 6	A/R
42	E2563A	SCREW M4 POZI CSK HD x 6	A/R
43	E2708A	SCREW M4 POZI PAN HD x 6	A/R
44	E2509A	SCREW M4 SKT CAP HD x 8	A/R
45	E2530A	SCREW M6 SOCKET SET x 16	A/R
46	E3505A	NUT M4 NYLOC DIN 985 BZP	A/R
47	E4011A	WASHER M4 FORM A BZP	A/R
48	E3502A	NUT M4 FULL	A/R
49	E4033A	WASHER WAVED 8.89ID, 12.5OD, 18THK	A/R
50	E2651A	SCREW M3 PAN HD x 6	A/R

* ITEM 7 - TOP BED HS - B9153A IS USED ON ASSY A2-1092-A ONLY
ITEM 7A - TOP BED HS (ODD) - B2-2202-A IS USED ON ASSY A2-1427-A ONLY



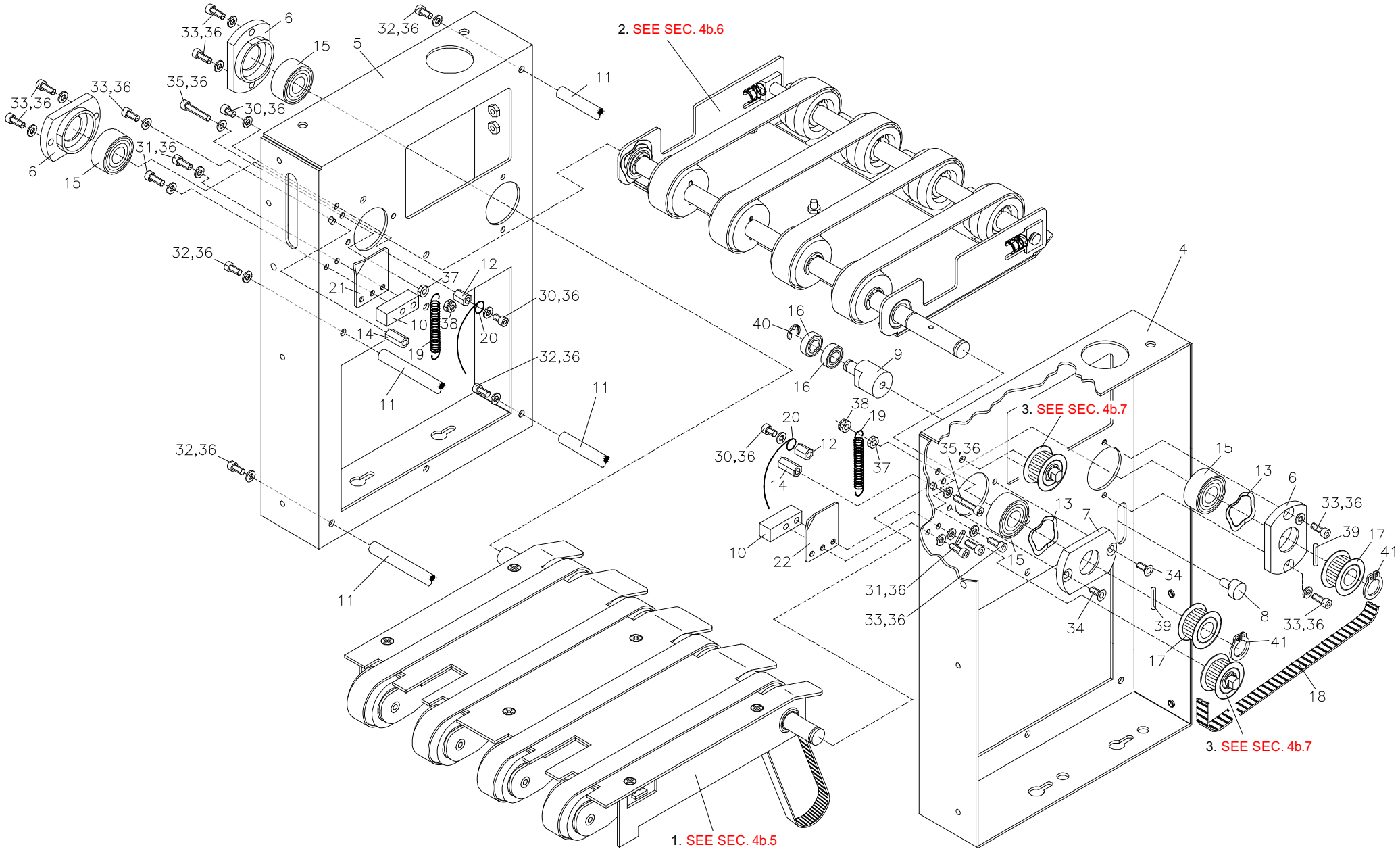
4b.3a - Backstop Motor Assy A2-1113-A

4b.3a - Backstop Motor Assy A2-1113-A

Item	Part No.	Description	Qty.
1	180-691	PCB SPLITTER 3SENS 4SOL	1
2	A2-1014-A	GEARBOX ASSY (CAST)	1
3	B7293P	CLAMP PLATE	1
4	B8164P	BACKSTOP MOUNTING	1
5	C2518A	ADAPTOR GEAR BOX	1
6	C2519A	IDLE POST	1
7	C2520A	BEARING BUSH	1
8	C3443A	SLIDER BOBBIN*	1
9	C4244A	SHAFT DRIVE	1
10	C9027A	SHAFT SLIDE	1
11	D1053A	SLIDER*	1
12	E0333A	SPACER M4 x 10	2
13	F1230A	PULLEY MXL 15x6mm	2
14	F4150A	GEAR 40Tx8mm 1.0M	1
15	F5047A	BELT 140MXL 6.4	1
16	P2432A	SLIDER POST	2

*FOR SPARES ORDER D1-0086-A

	Fixings		
21	E2512A	M4 x 6mm CAP HD SCREW	A/R
22	E2507A	M4 x 10mm CAP HD SCREW	A/R
23	E2575A	M4 x 12mm CAP HD SCREW	A/R
24	E2712A	M4 x 35mm CAP HD SCREW	A/R
25	E4011A	M4 WASHER	A/R
26	E5055A	3.5mm ‘E’ CLIP	A/R
27	E5073A	9.5mm ‘E’ CLIP	A/R

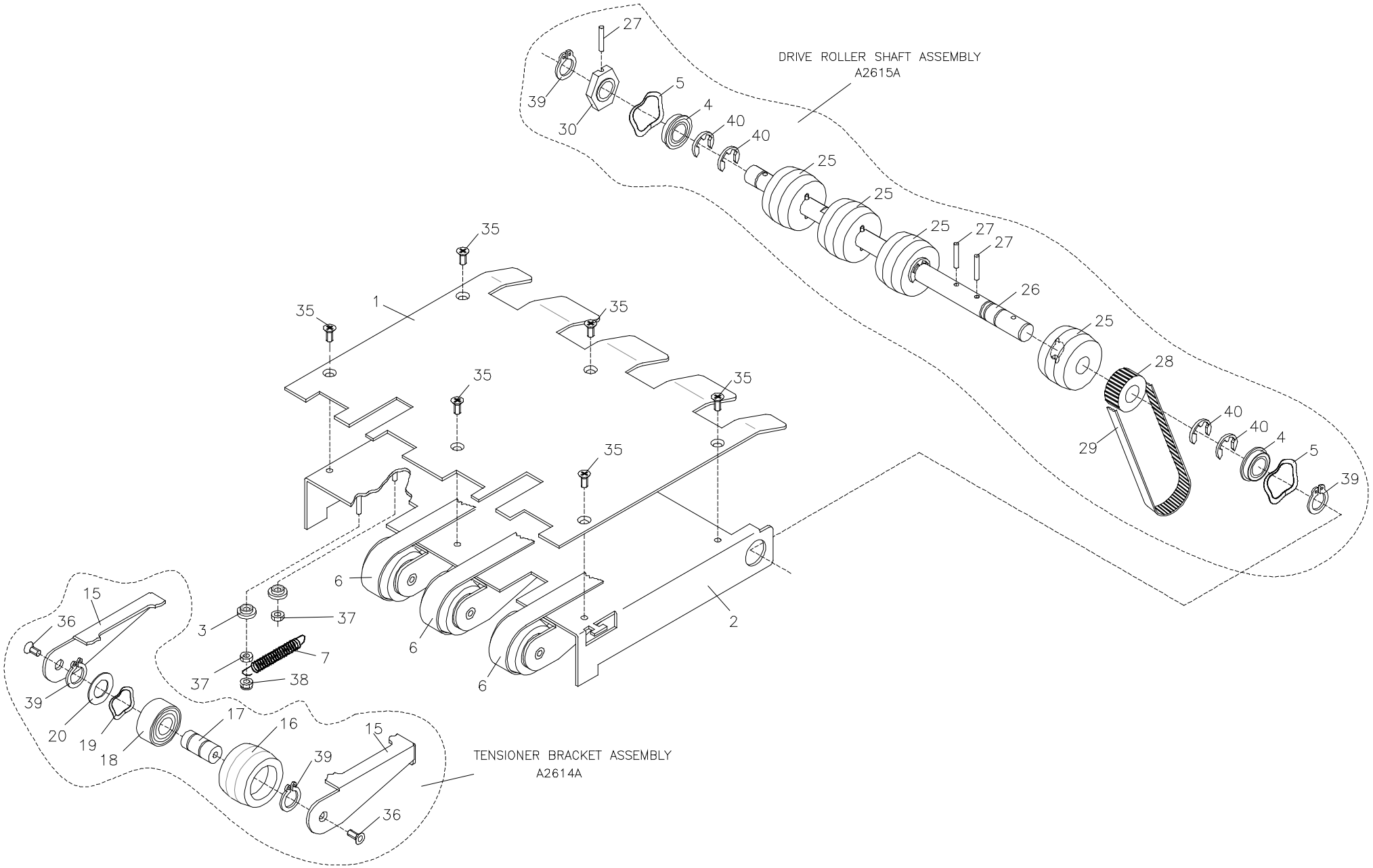


4b.4 - Feed Interface Assembly A2599A

4b.4 - Feed Interface Assembly A2599A

Item	Description	Part No.	Qty.
1	LOWER CONVEYOR ASSEMBLY	A2611A	1
2	UPPER CONVEYOR ASSEMBLY	A2612A	1
3	IDLER ASSEMBLY	A2613A	2
4	CHASSIS LH	B8101P	1
5	CHASSIS RH	B8102P	1
6	12mm BRG HSG UNTAPPED	C2769A	3
7	12mm BRG HSG CSK UNTAPPED	C2911A	1
8	IDLER 'T' BOLT	C2927A	1
9	IDLER BEARING POST	C4282A	1
10	LOCATION BLOCK	C6314P	2
11	STRETCHER BAR	C9013A	4
12	SPACER M4 x 10	E0333A	2
13	BEARING P/LOAD SPRING 28x2.79Hx0.41	E0346A	2
14	SPACER M4 x 15	E0349A	2
15	BEARING BALL 12mm	E1054A	4
16	BEARING BALL 8x16x5mm	E1061A	2
17	PULLEY 34T S2M	F1303A	2
18	BELT TIMING DS2M 448X10W (D/S)	F5084A	1
19	SPRING BRUSH	G1001C	2
20	SPRING HOLDER	G1054A	2
21	ALIGNMENT PLATE LH	B8667P	1
22	ALIGNMENT PLATE RH	B8668P	1

Item	Description	Part No.	Qty.
	Fixings		
30	M4 x 6mm CAP HD. SCREW	E2512A	A/R
31	M4 x 10mm CAP HD. SCREW	E2507A	A/R
32	M4 x 8mm CAP HD. SCREW	E2509A	A/R
33	M4 x 12mm CAP HD. SCREW	E2575A	A/R
34	M4 x 12mm CSK HD. SCREW	E2564A	A/R
35	M4 x 20mm CAP HD. SCREW	E2510A	A/R
36	M4 WASHER	E4011A	A/R
37	M4 FULL NUT	E3502A	A/R
38	M4 NYLOC	E3505A	A/R
39	DOWEL PIN 3 x 16mm	E5086A	A/R
40	'E' CLIP 9.5mm	E5073A	A/R
41	CIRCLIP 12mm	E5019A	A/R

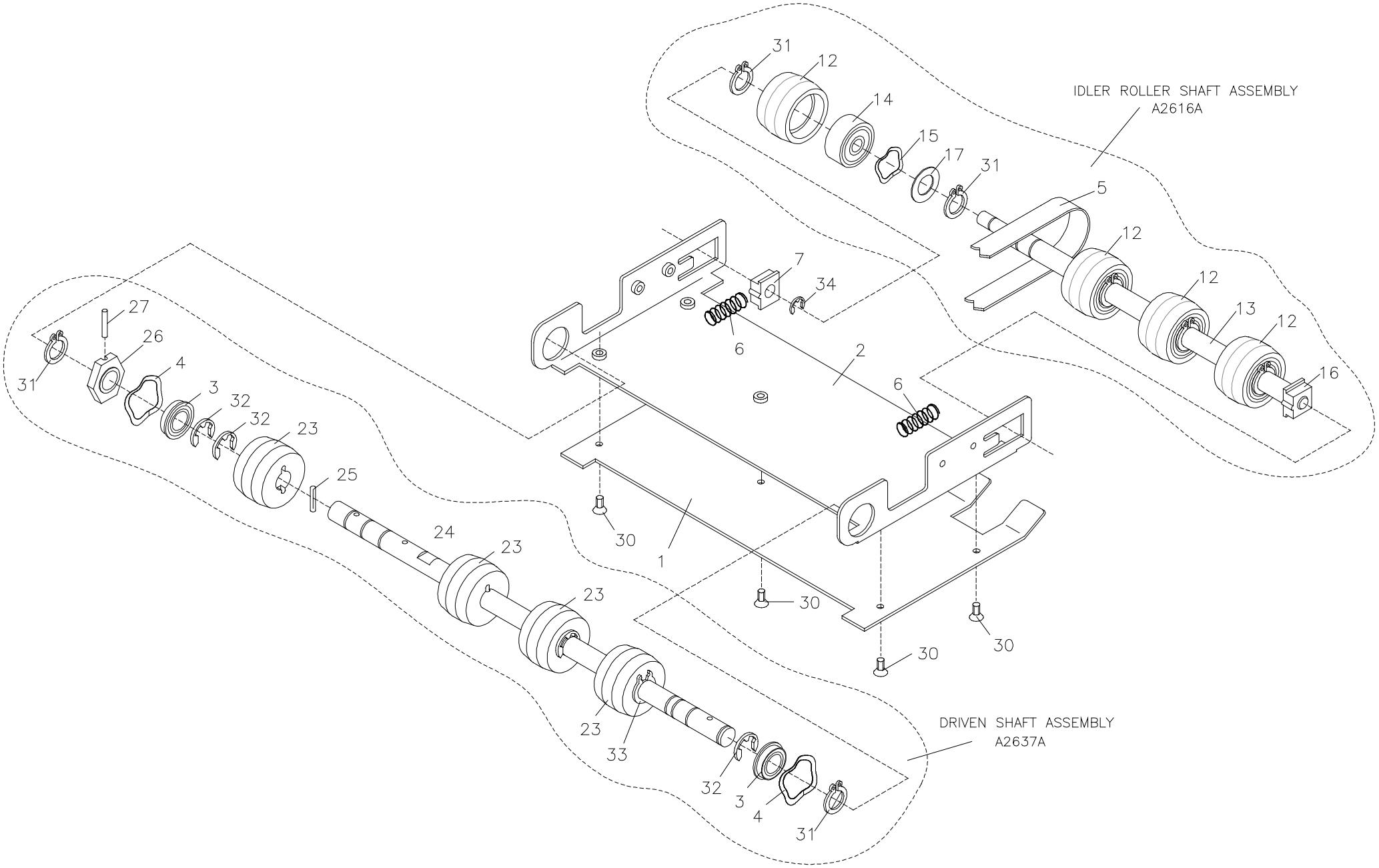


4b.5 - Lower Conveyor Assembly A2611A

4b.5 - Lower Conveyor Assembly A2611A

Item	Description	Part No.	Qty.
1	LOWER CONVEYOR BED	B8103A	1
2	LOWER CONVEYOR CHASSIS	B8104P	1
3	TENSION BKT SLIDE WASHER	C2776A	8
4	BEARING FLANGED 12x21x5	E1087A	2
5	WASHER PL WAVED 0.86”DIA	E4051A	2
6	BELT LOWER CONVEYOR	G5049A	4
7	SPRING CONVEYOR	G1162A	4
	Tensioner Bracket Sub Assembly	**A2614A**	**4**
15	ENV CONV TENSION BRACKET	B6995P	1
16	ENV. CONV. IDLER ROLLER	C2778A	1
17	SHAFT IDLER ROLLER	C3378A	1
18	BEARING BALL 12mm	E1054A	1
19	WASHER PL WAVED 13mm DIA	E4052A	1
20	WASHER SPRING	G6001A	1
	Drive Roller Shaft Sub Assembly	**A2615A**	**1**
25	ENV CONV DRIVE ROLLER	C2777A	4
26	SHAFT BELT DRIVE	C9015A	1
27	PIN DOWEL 3 DIA x 18LG	E5098A	5
28	PULLEY XL 16x12mm BORE	F1349A	1
29	BELT 90XL 037	F5000A	1
30	LOCK CAM	G4-0147-A	1
31	DOWEL PIN 4 DIA x 18LG	E5-0130-A	1

Item	Description	Part No.	Qty.
	Fixings		
35	M4 x 8mm CSK HD SCREW	E2668A	A/R
36	M4 x 10mm CSK HD SCREW	E2537A	A/R
37	M4 FULL NUT	E3502A	A/R
38	M4 NYLOC	E2505A	A/R
39	CIRCLIP 12mm	E5019A	A/R
40	E CLIP 12mm	E5092A	A/R

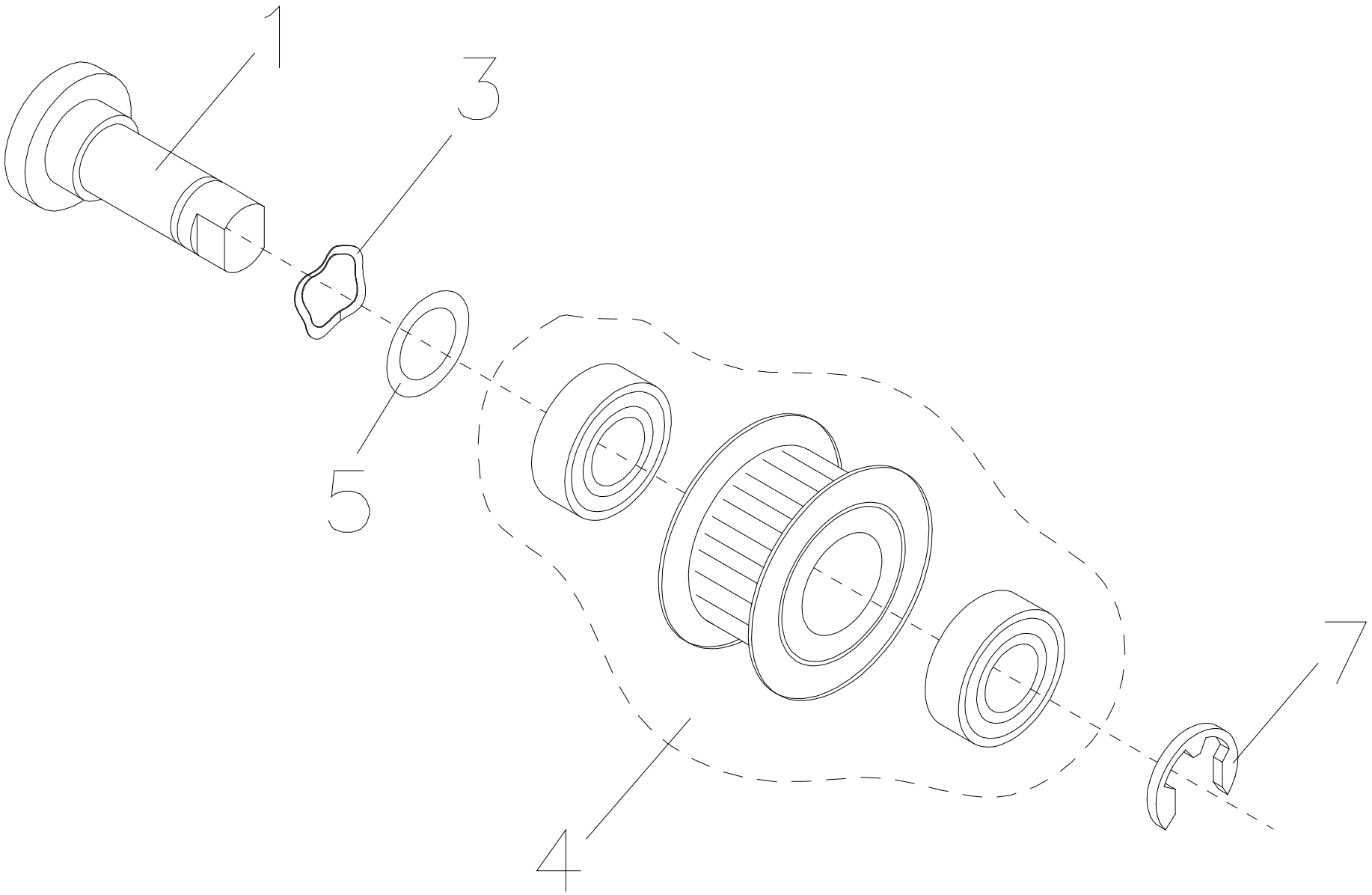


4b.6 - Upper Conveyor Assembly A2612A

4b.6 - Upper Conveyor Assembly A2612A

Item	Description	Part No.	Qty.
1	UPPER CONVEYOR BED	B8105A	1
2	UPPER CONVEYOR CHASSIS	B8106P	1
3	BEARING FLANGED 12x21x5	E1087A	2
4	WASHER PL WAVED 0.86”DIA	E4051A	2
5	BELT UPPER CONVEYOR	G5048A	4
6	SPRING FOLD ROLLER	G1026A	2
7	T.BEARING 8mm	G4005A	1
	Idler Roller Shaft Sub Assembly	**A2616A**	**1**
12	ENV. CONV. IDLER ROLLER	C2778A	4
13	SHAFT BELT IDLER	C9014A	1
14	BEARING BALL 12mm	E1054A	4
15	WASHER PL WAVED 13mm DIA	E4052A	4
16	T.BEARING 8mm	G4005A	1
17	WASHER SPRING	G6001A	4
	Driven Shaft Assembly	**A2637A**	**1**
23	ENV CONV DRIVE ROLLER	C2777A	4
24	SHAFT BELT DRIVE	C9015A	1
25	PIN DOWEL 3 DIA x 16(m6)	E5086A	4
26	LOCK CAM	G4-0147A	1
27	PIN DOWEL 4 DIA x 18LG	E5-0130-A	1

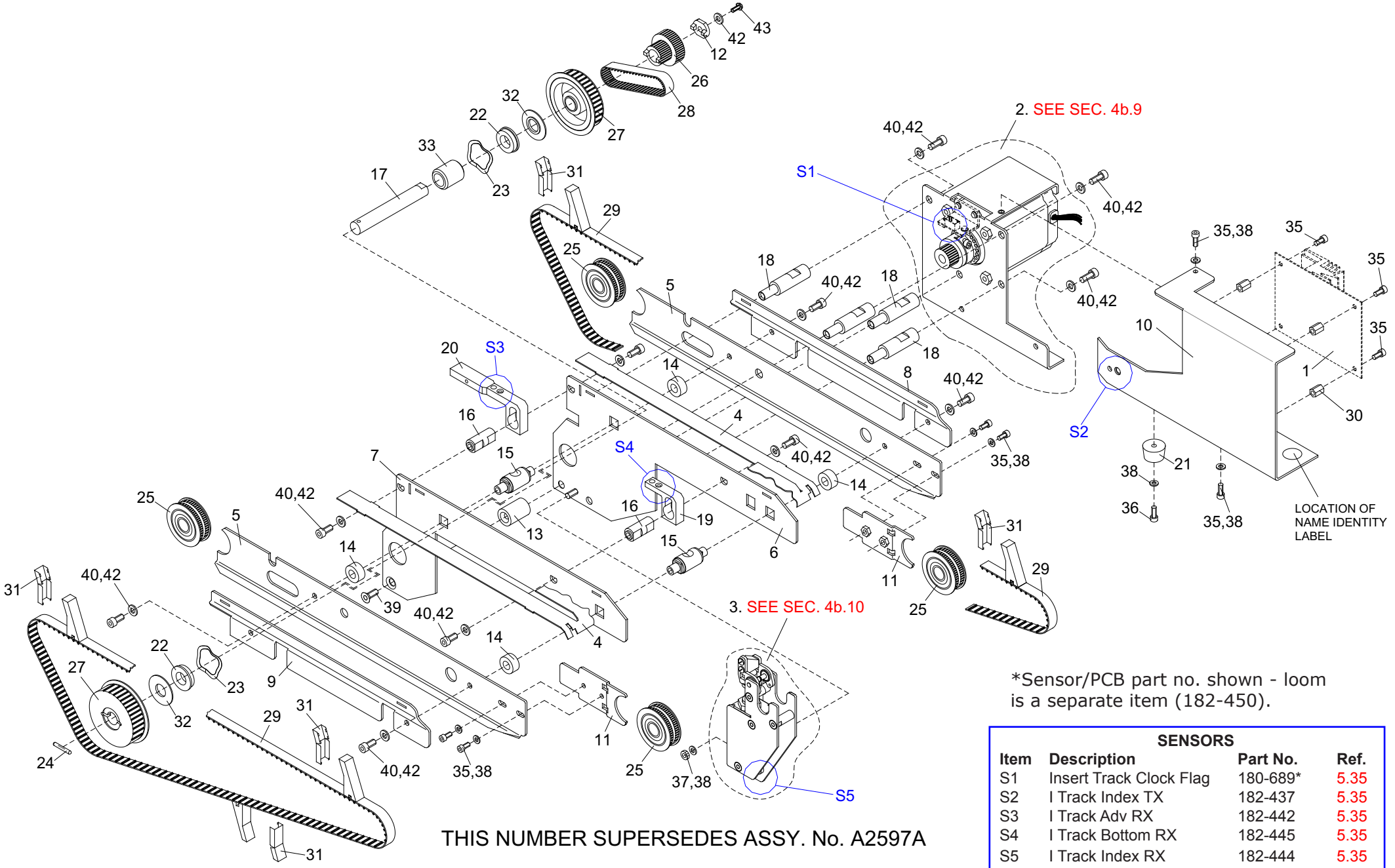
Item	Description	Part No.	Qty.
	Fixing		
30	M4 x 8mm CSK HD SCREW	E2668A	A/R
31	CIRCLIP 12mm	E5019A	A/R
32	E CLIP 12mm	E5092A	A/R
33	CIRCLIP GROOVELESS 12mm	E5020A	A/R
34	E CLIP 9.5mm	E5073A	A/R



4b.7 - Idler Assembly A2613A

4b.7 - Idler Assembly A2613A

Item	Description	Part No.	Qty.	Item	Description	Part No.	Qty.
1	IDLER POST	C2816A	1				
2	N/R						
3	WASHER WAVED 8mm	E4033A	1				
4	PULLEY ASSEMBLY	F0-0061-A	1				
5	WASHER 12.3 x 8.5 x 0.18	E4-0079-A	1				
	Fixings						
7	E CLIP 8mm	E5054A	A/R				



*Sensor/PCB part no. shown - loom is a separate item (182-450).

SENSORS

Item	Description	Part No.	Ref.
S1	Insert Track Clock Flag	180-689*	5.35
S2	I Track Index TX	182-437	5.35
S3	I Track Adv RX	182-442	5.35
S4	I Track Bottom RX	182-445	5.35
S5	I Track Index RX	182-444	5.35

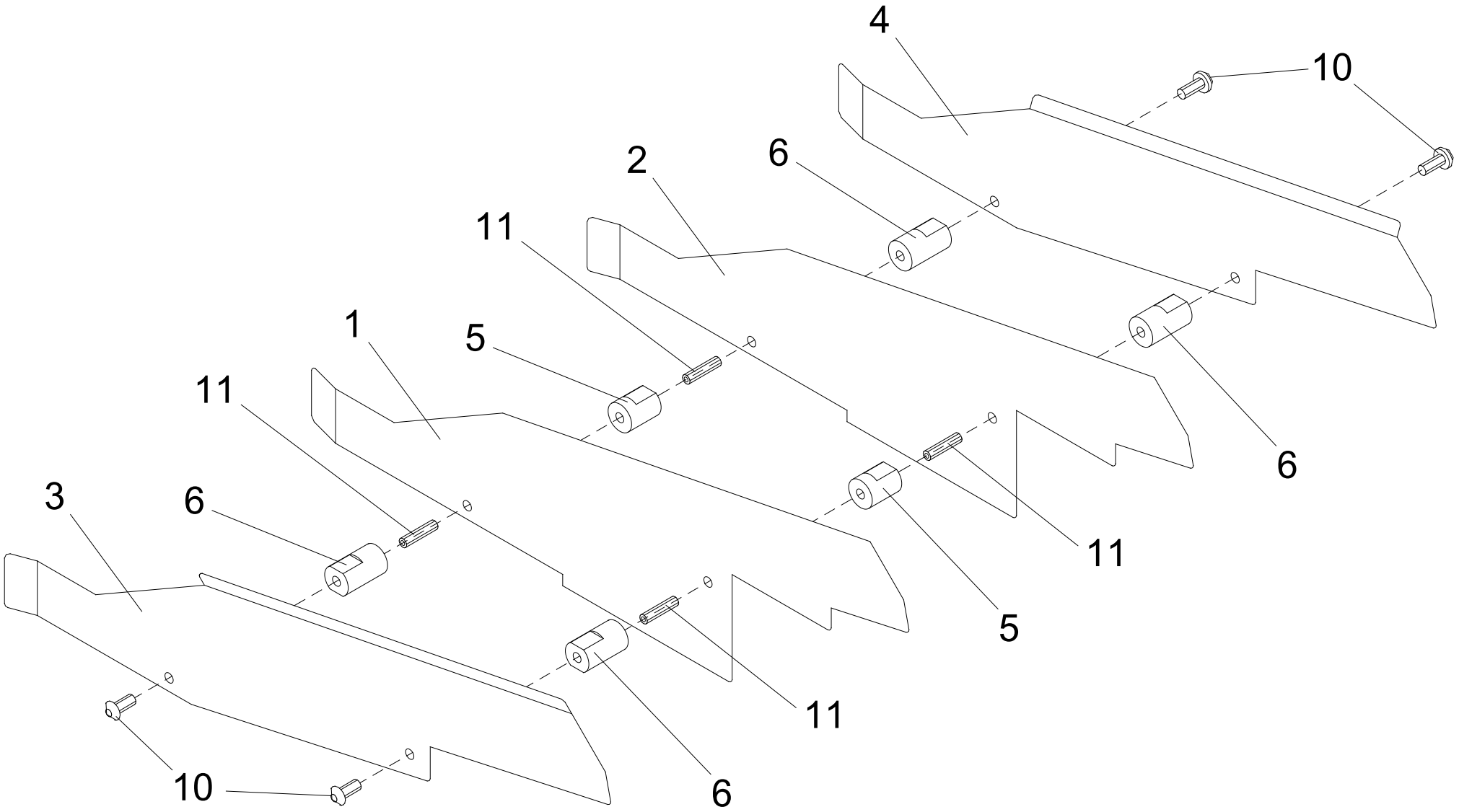
THIS NUMBER SUPERSEDES ASSY. No. A2597A

4b.8 - Track Cassette Assy A2-1091-A

4b.8 - Track Cassette Assy A2-1091-A

Item	Description	Part No.	Qty.
1	PCB ASSY A5 STEPPER	180-675	1
2	MOTOR BRACKET ASSEMBLY	A2657A	1
3	SOLENOID STOP ASSEMBLY	A2-1097-A	1
4	PAPER BED	B7292A	1
5	PULLEY PLATE	B8049R	2
6	CENTRE PLATE RH	B8246P	1
7	CENTRE PLATE LH	B8247P	1
8	PAPER GUIDE RH	B8251P	1
9	PAPER GUIDE LH	B8252P	1
10	PCB BRACKET	B8433P	1
11	TENSIONER CASSETTE	B8444R	2
12	DOG WASHER	C2865A	1
13	C'SK SPACER	C2866A	1
14	SPACER COLLAR	C2868A	4
15	ALIGNMENT SPACER	C3405A	2
16	PISTOL POST	C3407A	2
17	SHAFT DRIVE	C4227A	1
18	MOTOR SPACER	C4259A	4
19	SENSOR MOUNT PISTOL	C6316A	1
20	FRONT SENSOR MOUNT	C6324A	1
21	FEET RUBBER (SCREW ON)	E0018A	1
22	BEARING FLANGED 12x21x5	E1087A	2
23	WASHER PL WAVED 0.86"DIA	E4051A	2
24	PIN DOWEL 3 DIA x 20 LONG	E5097A	1
25	PULLEY ASSEMBLY	F0047A	4
26	PULLEY STS 30T S2M	F1298E	1
27	PULLEY T5 34T DRIVE	F1299A	2
28	BELT STS 90T 100-S2M-180	F5078A	1
29	TRACK PAWL BELT	F5-0167-A	2
30	SPACER M4 x 15mm	E0349A	4
31	PAWL PLATE (3)	B0-0220-A	6
32	GEAR WASHER	P2494A	2
33	LOCK SPACER	C2-1231-A	1

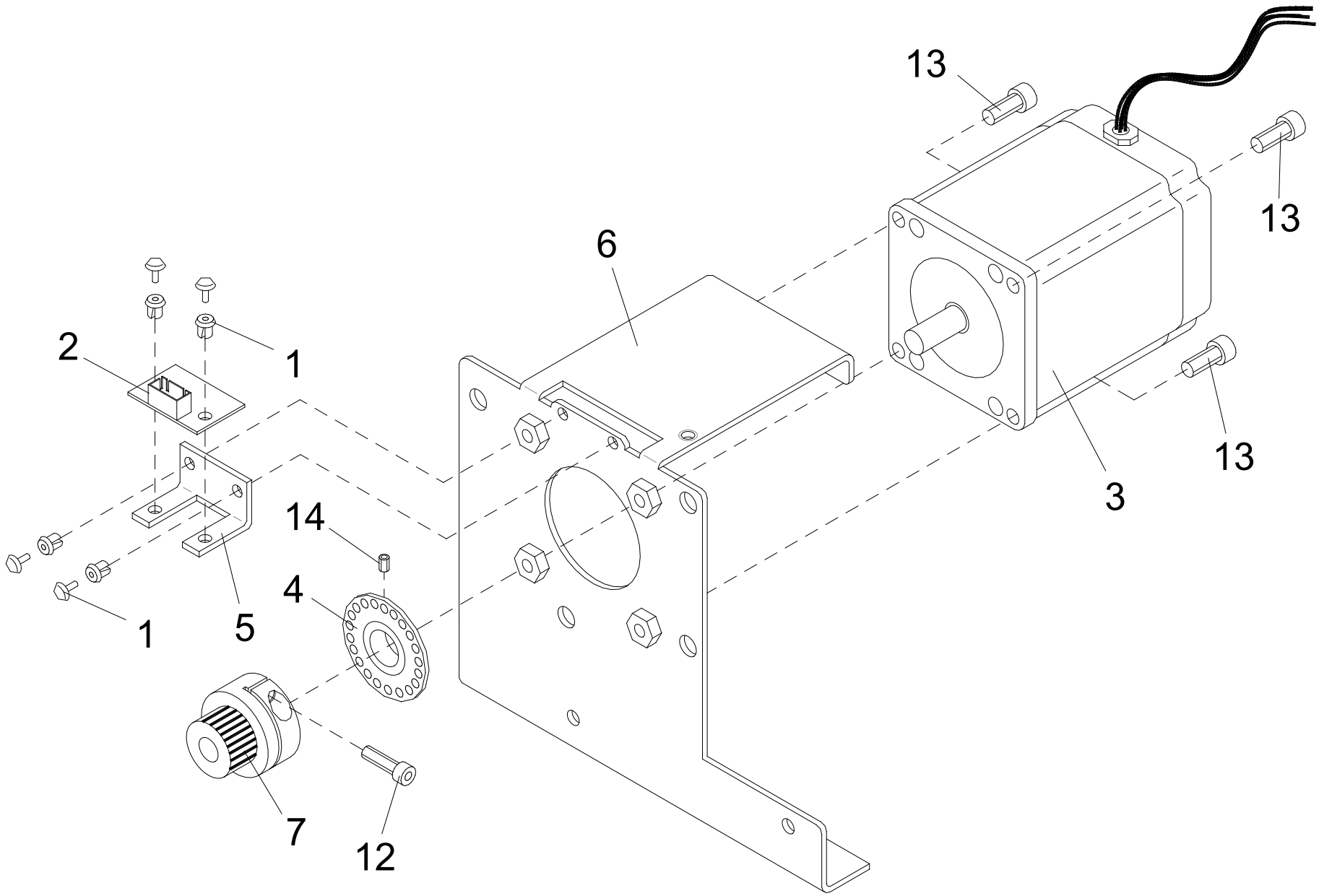
Item	Description	Part No.	Qty.
	Fixings		
35	M4 x 8mm CAP HD SCREW	E2509A	A/R
36	M4 X 12mm CAP HD SCREW	E2575A	A/R
37	M4 FULL NUT	E3502A	A/R
38	M4 WASHER	E4011A	A/R
39	M5 x 10mm CSK SKT HD SCREW	E2565A	A/R
40	M5 x 12mm CAP HD SCREW	E2508A	A/R
41	M5 x 12mm BUTTON HD SCREW	E2532A	A/R
42	M5 WASHER	E4012A	A/R
43	M5 x 12mm HEX SET BZP SCREW	E2-0867-A	A/R



4b.8a - Itrack Belt Guide Assembly - A2-1093-A

4b.8a - Itrack Belt Guide Assembly - A2-1093-A

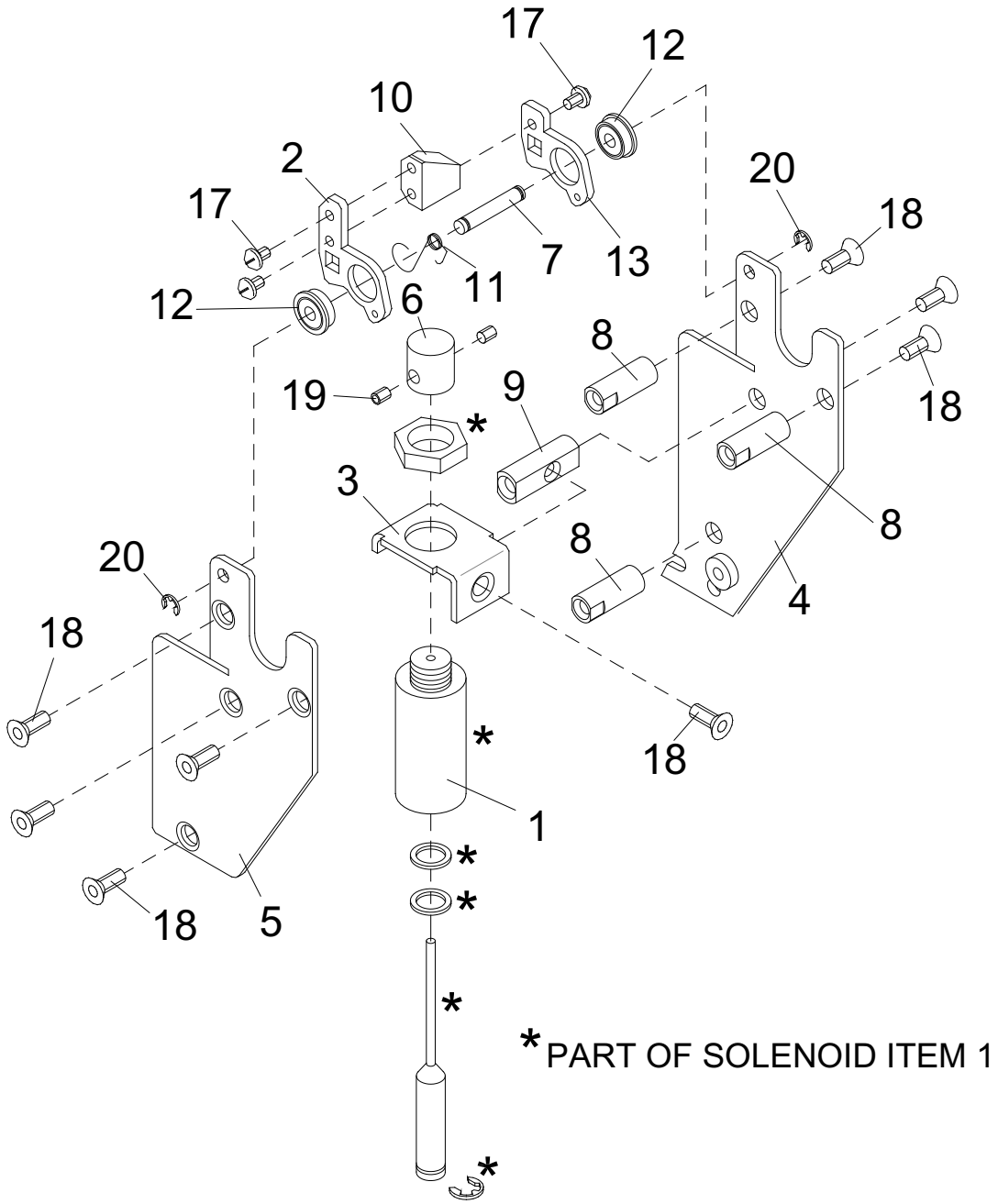
Item	Description	Part No.	Qty.	Item	Description	Part No.	Qty.
1	TRACK GUIDE CENTRE LEFT	B2-1307-A	1				
2	TRACK GUIDE CENTRE RIGHT	B2-1308-A	1				
3	TRACK GUIDE LEFT	B2-1309-A	1				
4	TRACK GUIDE RIGHT	B2-1310-A	1				
5	SPACER 15mm	C2-1076-A	2				
6	SPACER 20mm	C2-1077-A	4				
	Fixings						
10	M4 x 10mm BUTTON HD SCREW	E2625A	A/R				
11	M4 x 20mm SOCKET SET SCREW	E2506A	A/R				



4b.9 - Motor Bracket Assy A2657A

4b.9 - Motor Bracket Assy A2657A

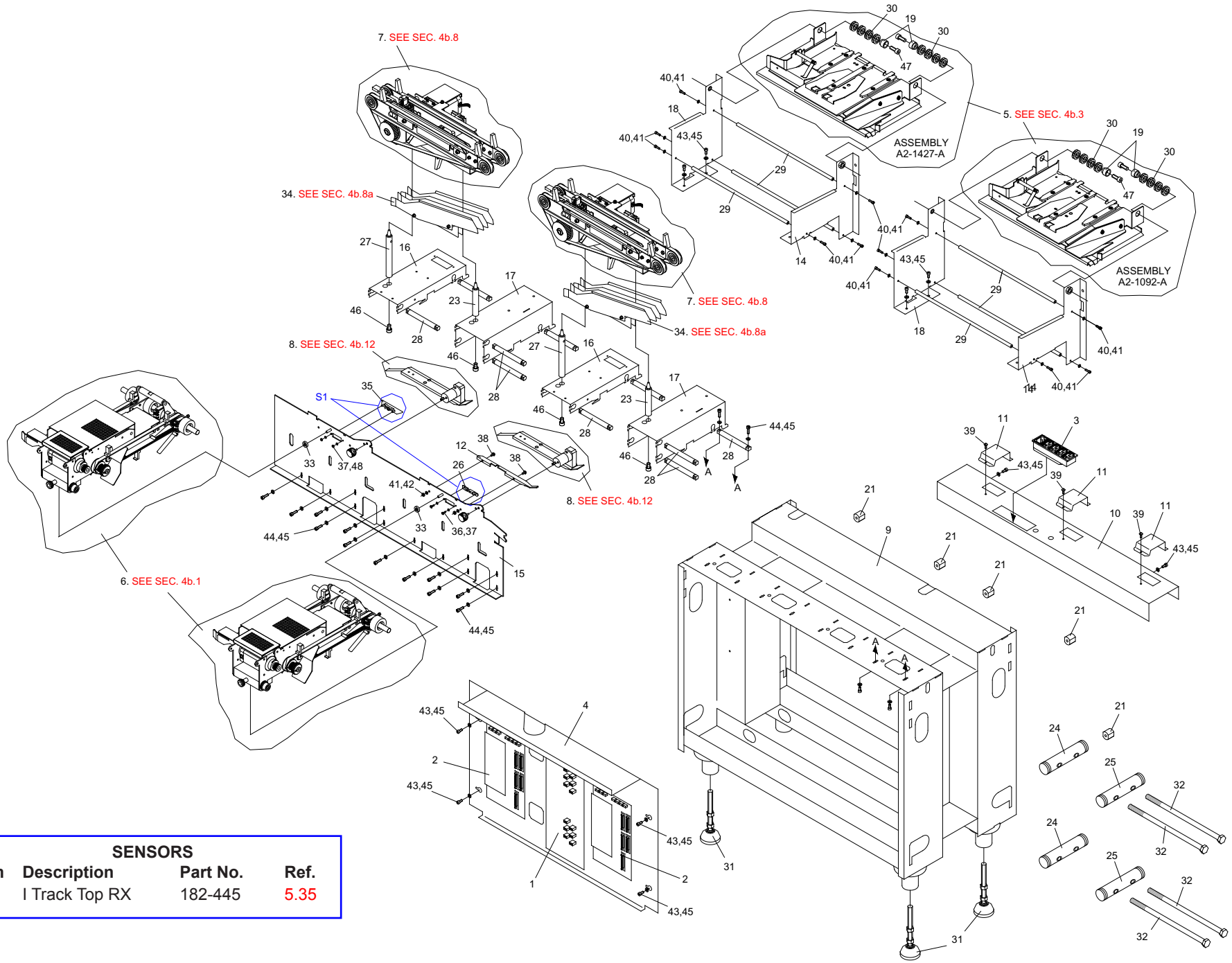
Item	Description	Part No.	Qty.	Item	Description	Part No.	Qty.
1	RIVET 3.5mm	169-145	4				
2	PCB ASSY DISC SENSOR	180-689	1				
3	MTR. STEP 3 STK S/S WIRED	181-0820	1				
4	HUB & DISC ASSY 8mm	B4318A	1				
5	SENSOR BRACKET	B7204P	1				
6	MOTOR BRACKET	B8249P	1				
7	PULLEY STS 30T S2M	F1294P	1				
	Fixings						
12	M4 x 14mm CAP HD SCREW	E2531A	A/R				
13	M5 x 12mm CAP HD SCREW	E2508A	A/R				
14	M3 x 8mm GRUB SCREW	E2521A	A/R				



4b.10 - Solenoid Stop Assy A2-1097-A

4b.10 - Solenoid Stop A2-1097-A

Item	Description	Part No.	Qty.	Item	Description	Part No.	Qty.
1	SOLENOID W/D 179-349 XH	181-131	1				
2	STOP ARM	R6277A	1				
3	SOLENOID PLATE	B8488A	1				
4	SIDE PLATE LH	B8489A	1				
5	SIDE PLATE RH	B8490A	1				
6	SOLENOID TOP	C2956A	1				
7	STOP PIVOT	C2957A	1				
8	SPACER STOP	C2958A	3				
9	SOLENOID POST	C2970A	1				
10	STOP	C6-0425-A	1				
11	STOP SPRING	G1176A	1				
12	FLANGED BEARING F694ZZ	E1077A	2				
13	STOP ARM LH	B2-1306-A	1				
	Fixings						
17	M3 x 6mm PAN HD	E2571A	A/R				
18	M4 x 8mm CSK SKT HD SCREW	E2535A	A/R				
19	M4 x 4mm GRUB SCREW	E2518A	A/R				
20	4.5mm ‘E’ CLIP	E5081A	A/R				



SENSORS			
Item	**Description**	**Part No.**	**Ref.**
S1	I Track Top RX	182-445	5.35

4b.11 - Infeed Structure - A2-1114-A

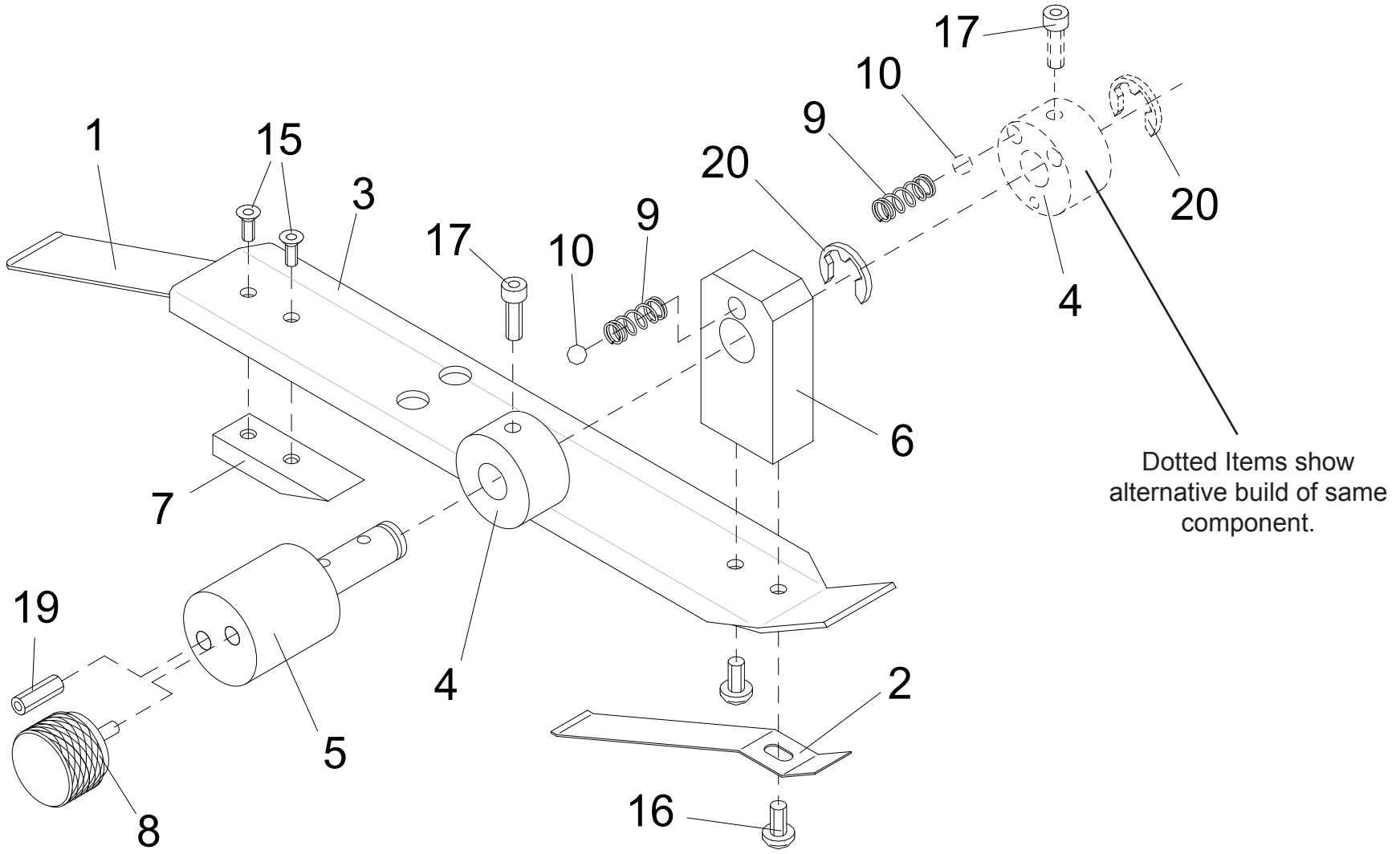
4b.11a - Infeed Structure - A2-1114-A

Item	Description	Part No.	Qty.
1	DISTUBUTION PCB	180-808#	1
2	CONTROL PCB	180-676#	2
2a	CPU PCB	180-713#	2
3	4 WAY MAINS IN / OUTLET	183-240	1
4	PCB PLATE	B7217P#	1
5	SHUTTLE BED ASSEMBLY	A2-1092-A/A2-1427-A*	2
6	SHUTTLE ASSEMBLY	A2-1096-A*	2
7	TRACK CASSETTE ASSEMBLY	A2-1091-A*	2
8	OVERGUIDE ASSEMBLY	A2-1422-A	2
9	BASE STRUCTURE ASSEMBLY	B1677P	1
10	MAINS CHANNEL	B7216P	1
11	CABLE STRAP	B7218P	3
12	CASSETTE GUIDE (EVEN)	B7269A*	1
13	N/A		
14	BOX ‘A’	R2916P	2
15	DATUM PLATE	B8051P*	1
16	SMALL PYLON	B8256P	2
17	LARGE PYLON	B8257P	2
18	BOX ‘B’	R2917P	2
19	KICKER SPIGOT	C2811A	4
20	N/A		
21	MOUNTING BOSS	C2873A	8
22	N/A		
23	MOUNTING BOSS SHORT	C4254A*	2
24	TENSION BAR ‘A’	C5978P	2
25	TENSION BAR ‘B’	C5983P	2
26	TRACK SENSOR MOUNT	C6356A*	1
27	MOUNTING BAR LONG	C9072A*	2
28	CLAMP BAR	C9073A*	10
29	TIE BAR	C9126A	6
30	SPRING DISC 15mm	E0006A	32
31	FOOT	E0301A	4
32	M12 x 260mm BOLT (GRADE 8.8)	E2748A	4
33	SHUTTLE COLLAR	P2013A*	2
34	ITRACK BELT GUIDE ASSY	A2-1093-A	2
35	TRACK SENSOR MOUNT	B3-1486-A*	1

Item	Description	Part No.	Qty.
	Fixings		
36	M3 x 6mm SLOTTED PAN HD SCREW	E2651A	A/R
37	M3 WASHER	E4009A	A/R
38	M4 x 8mm BUTTON HD SCREW	E2544A	A/R
39	M4 X 10mm POZI PAN HD T/T SCREW	E2711A	A/R
40	M4 x 12mm CAP HD SCREW	E2575A	A/R
41	M4 WASHER	E4011A	A/R
42	M4 FULL NUT	E3502A	A/R
43	M5 X 10mm CAP HD SCREW	E2656A	A/R
44	M5 X 16mm CAP HD SCREW	E2606A	A/R
45	M5 WASHER	E4012A	A/R
46	M8 x 12mm CAP HD SCREW	E2698A	A/R
47	M8 X 20mm CAP HD SCREW	E2582A	A/R
48	M3 FULL NUT	E3500A	A/R

NOTE 1: ITEMS MARKED THUS (*) ARE FOR REF. ONLY & ARE NOT PART OF A2-1114-A

NOTE 2: ITEMS MARKED THUS (#) ARE PART OF MODULE CONTROL PANEL ASSY - 184-149



4b.12 - Overguide Assembly A2-1422-A

4b.12 - Overguide Assembly A2-1422-A

Item	Description	Part No.	Qty.	Item	Description	Part No.	Qty.
1	OVERGUIDE SPRING 1	B0199A	1				
2	OVERGUIDE SPRING 2	B0200A	1				
3	OVERGUIDE	B8048A	1				
4	OVERGUIDE COLLAR	C2-1233-A	1				
5	OVERGUIDE POST	C4504A	1				
6	OVERGUIDE BLOCK	C6-0448-A	1				
7	SPRING RETAINER	C6343A	1				
8	LOCK KNOB	C3666E	1				
9	SPRING VANE	G1172A	1				
10	BEARING BALL 6mm	E1-0152-A	1				
	Fixings						
15	M3 x 6mm CSK SKT HD SCREW	E2560A	A/R				
16	M4 x 8mm BUTTON HD SCREW	E2544A	A/R				
17	M4 x 12mm CAP HD SCREW	E2575A	A/R				
18	N/R						
19	M5 x 15mm GRUB SCREW	E2528A	A/R				
20	12mm ‘E’ CLIP	E5092A	A/R				